

## How Does Your Coach Compare to a Liberty Coach?

How does your coach measure up? Read through this list to see if your coach can measure up to the quality, fit, finish, and company standards of a **Liberty Coach**, *the world's foremost luxury conversion for over 35 years*.

### *Company History*

For over 35 years, Liberty Coach, Inc. has been family owned and operated with over 100 years of combined coach building experience. We are committed to excellence and continuously strive to exceed our customer's expectations.

### *Liberty Coach Exterior*

1. Polished stainless steel lower front bumper trim w/5 marker lights.
2. Custom polished stainless steel accent grill in lower front bumper.
3. Automatic shutters behind front bumper to keep hot and cold air from entering driver compartment.
4. Automatic spin balancers on all wheel positions to keep tires, wheels, and hubs in balance with ever changing road and tire conditions.
5. Courtesy light under exterior entrance step automatically illuminated by opening entrance door.
6. Polished aluminum docking light trim made in-house by Liberty Coach, Inc.
7. All marker and turn signal side lights cased in welded 16 gauge polished stainless steel material; the thickest and smoothest finished material in the industry and manufactured in-house by Liberty Coach, Inc.
8. Exterior side cargo lighting finished with polished stainless steel trim rings manufactured by Liberty Coach, Inc.
9. Exterior ACR high powered marine remote controlled spotlight.
10. 4 roof mounted air horns.
11. 2 roof mounted exhaust fans with rain sensors in shower and enclosed toilet rooms.
12. All roof mounted accessories such as satellite dish and TV antenna, are painted to match the coach base color.
13. All exterior bays are completely finished inside to same standards as interior.
14. Lower bay components and storage are engineered to exacting standards which maximizes coach balance, weight, and performance characteristics to provide the customer the best ride and carrying capacity in the industry.
15. All bay doors are finished on the back side.
16. Any exposed metal beams in bays are cased in polished stainless steel.
17. All bay thresholds are polished stainless steel.
18. Polished stainless steel and mirrored treatment at all water and holding tank area on driver side of coach.
19. Water bay floor is metal or composite material to prevent possible floor rotting.
20. All bay access panels are screwed into metal reinforcement to prevent reinstallation issues such as stripped screws after repairs.
21. Exterior polish is the highest luster in the industry produced by time proven formula originally done by the owners of Liberty Coach, Inc. over 20 years ago.
22. All exterior bay slide-out trays are manufactured by Liberty Coach, Inc. to provide maximum storage capacity instead of buying an aftermarket system off the shelf.

23. All slide-out trays are trimmed in polished stainless steel with polished stainless steel lock release handle
24. Snap-on tool box trimmed with polished stainless steel end panel and handle.
25. All exterior bay cabinetry is fitted with fluted polished stainless steel, made by Liberty Coach, to match the exterior of the coach which gives the impression that the doors are closed when in fact they are open.
26. Polished stainless steel flap weights on all mud flaps.
27. Rear exterior flap below rear bumper with polished stainless steel trim for finished appearance and functionality.
28. Polished stainless steel main engine belt guard made by Liberty Coach, Inc.
29. Polished stainless steel main engine exhaust extension tip made by Liberty Coach Inc.
30. On EGR Detroit Diesel engine equipped coaches the rear engine doors are fit with polished stainless steel louvers for a complete finished look.
31. Prevost driving lights are changed to PIAA brand.
32. Aft docking lights installed below rear bumper not found on other conversions are PIAA brand.
33. Box type awning systems are completely paint scheme matched instead of being painted a single color. The front and rear interface caps are fiberglassed in place for a fully integrated appearance.

### ***Mechanical Systems***

34. Holding tank dumps (electric or air) located on both sides of the coach instead of only the driver side for added convenience.
35. Macerator holding tank pump out system.
36. City water hook-up and water tank fill on both sides of coach for added convenience.
37. Auto fresh water tank fill, originated by Liberty Coach, Inc. in 1993.
38. 3 tank level monitoring positions instead of 1 for both holding and fresh water tank systems.
39. Culligan reverse osmosis water purification system with Culligan OEM complete system filtering.
40. Water system plumbed with 1/2" ID tubing in a trunk system similar to homes which allows you constant temperature and pressure regardless of how many faucets are on.
41. Non-restrictor shower and water faucets to deliver maximum volume and pressure rivaling most homes.
42. 4 cruise air 14,000 BTU air conditioners with heat pumps, one of which can be run on the inverter system.
43. 80,000 BTU Webasto diesel hot water boiler for interior heat, domestic hot water, and engine heat. This system is at least 30% larger than those used in most coaches and has been a Liberty Coach standard for over 15 years.
44. The Liberty Coach Webasto heating system is plumbed in more than 150 feet of 1/2"-1 1/4" hard wall copper, soldered for a lifetime of trouble-free service.
45. Liberty Coach manufactures fresh water tanks that are made from 12 gauge stainless steel instead of plastic for a more sanitary system; how many plastic milk delivery trucks do you see on the road?
46. Polished copper plumbing in the holding tank service area; a Liberty Coach exclusive for over 15 years.

47. Liberty Coach holding tanks are made from smooth walled aluminum material to keep down interior bacteria growth and odor.
48. Liberty Coach provides a grey water bypass system to allow grey water to bypass the holding tank and provide extra black water capacity where environmentally prudent.
49. Our 20 KW Kohler generator is mounted on air bags fixed to a roll-out tray inside a hush box that is completely engineered and produced by Liberty Coach, Inc. This mounting was developed in-house over 25 years ago and is now part of every coach built in the conversion industry in some fashion.
50. Generator radiator is mounted separately to maximize cooling and efficiency for the generator and radiator.
51. Extra large diameter generator exhaust built with a 3 muffler systems to provide the quietest and cleanest exhaust in the industry.
52. 99% of all Liberty Coaches have Prevost factory-installed over the road a/c and heat which is 10 ton of air conditioning and over 150,000BTU of heat. All of this is ducted at the window sills along the passenger side of the coach and over the slide rooms on the driver side for the most efficient air distribution.

### ***Electrical Systems***

53. Liberty Coach uses a Programmable Logic Controller by Rockwell Automation to control all major interior and exterior functions such as lighting and all mechanical systems. This system can be serviced at over 40,000 locations and has been used by Liberty Coach, Inc. since 1993. This system is far superior to any other company's in-house system because of serviceability and the flexibility to make changes. There are much less expensive systems being used, but at Liberty Coach we believe our customer's shouldn't have to sacrifice service, quality, and performance.
54. Auto start generator battery monitoring system pioneered by Liberty Coach, Inc. in 1984 which is independent of the inverter/battery charger control systems found on most coaches. This allows flexibility in the battery monitoring system and prevents accidental arming of the system. This system also monitors the generator starting battery to keep it charged and is independent of the generator main control systems which can be used as a back up should our system go off-line.
55. Shore power loss protection to monitor any shore power interruption; should this happen the generator will start immediately and run until shore power is back on-line. This is a Liberty Coach, Inc. exclusive feature and is customer controlled.
56. In 2000, Liberty Coach, Inc. was the first to utilize the #1 remote control system in the industry, Crestron. The Liberty Coach system operates more functions and includes more components than those used by other converters such as:
  - a. Complete in-house programming for quick turn around time and design capabilities for even the most difficult requests.
  - b. 6 control panels including 3 mounted panels with quick buttons and 3 remote control panels for flexibility.
  - c. XM satellite radio standard on coach production after 12/05.
  - d. Completely interfaced to Programmable Logic Controller for total control of all mechanical, lighting, shades, and audio/video functions.
57. Electronic audio/video switching system, which is Crestron controlled, for near perfect video viewing.

58. Liberty Coach installs 3 separate shore power hook-up points instead of 1 which includes a power cord reel with remote control.
59. Liberty Coach, Inc. installs over 6 miles of wire to complete the interior electrical components. Every power wire has a companion ground wire which is fixed to a central ground board. This method eliminates loose ground issues and noise in audio systems often caused by converters attaching ground wires to frame members to shorten wire length.
60. All interior house related fuses and low voltage breakers are installed in lower bay for unrestricted access instead of behind panels in closets that are inaccessible most of the time.

### ***Interior Appointments***

61. Entry door interior finish is machined to exacting standards, upholstered and attached to the door, instead of merely wrapping vinyl on a wood panel.
62. Entrance stairwell is finished with polished stainless steel tubing accents.
63. Entrance stairs fitted with non-slip rubber recessed into solid surface material and fitted with under edge lighting. Bottom step fitted with polished stainless steel and non-slip material for a completely finished appearance.
64. Key ring holder at entrance stair well area.
65. Rechargeable Mag flashlight provided.
66. Passenger dash system is completely molded in fiberglass then meticulously upholstered in leather which rivals the most expensive hand built automobiles instead of covering the standard Prevost plastic dash panels.
67. Genuine Burl wood or carbon fiber dash panels are hand fitted.
68. Built-in Escort radar detector with front and rear detection including laser.
69. 100 song musical horn system.
70. Train whistle with dash control.
71. Police siren with PA system at dash.
72. Professional driver CB radio installed instead of an inexpensive hand held device.
73. The Plasma TV's Liberty Coach uses are military spec units which are designed to work at higher altitudes than any other plasma on the market. These units cost as much as 3 times what other companies install.
74. On select layouts a fold down forward living room TV is installed in the slide room for viewing while traveling or for use when the slide room is not extended.
75. Ultra light weight materials custom made for Liberty Coach, Inc. are used in the cabinet construction as well as ceiling and wall panels to reduce coach finished weight by over 2500 lbs.
76. Our upholstered interior ceiling panels are screwed in place and then the fabric is glued and tucked instead of attached with Velcro used by other companies to install their ceiling panels.
77. All cabinetry is secured to the Prevost shell structure utilizing angle brackets, instead of securing cabinets to the ceiling panels. This practice virtually eliminates cabinet squeaks and rattles.
78. All Liberty Coach cabinetry is a finished piece of fine furniture with doors and drawers installed prior to installation in the coach. Instead of building walls and then carpeting the interior of cabinets, Liberty Coach cabinetry is entirely finished inside and out.

79. Liberty Coach utilizes the most advanced technology, machinery, and manufacturing processes in the conversion industry, building to tolerances of .001. Under the direction of Kurt Konigseder, a Liberty Coach co-owner and our head interior design engineer, Liberty Coach, Inc. is participating in a beta test program for the most advanced computer aided design and manufacturing software allowing us to build to near-perfect standards.
80. All access panels inside the coach are machined to exacting standards instead of Velcro attached vinyl panels.
81. Hand built wood framed doors with upholstered inserts.
82. ½" tile flooring with grout that is resistant to cracking because of the tile laying methods that Liberty Coach, Inc. has used for over 25 years.
83. All doors, drawers, and appliances have positive latches that don't require any further preparation prior to travel to keep them secure.
84. Our interior layouts are designed with functionality and style in mind, as opposed to being concerned with production time or cookie cutter mentality as is found with companies building 40+ units per year.
85. All drawer boxes in cabinetry are dove tailed for strength and finish.
86. Our bed deck raises for access to extra large safe by a simple button press instead of a manual lift.
87. Air operated pocket door mechanisms with over 15 years of reliability, longer than most converters have been in business.
88. All cabinet hardware and plumbing fixtures used are the finest available with design and functionality in mind first; cost is put further down the list.
89. All Liberty Coach cabinets and closets have interior lighting.
90. Mirrored ceiling material is electro polished aluminum instead of glass. Liberty Coach, Inc. introduced this design to the industry in 1989.
91. All wood cabinet sections are hand sanded and polished for a finish second to none.
92. All wood radius door sections are hand built in-house to Liberty Coach exacting standards.
93. Our interiors blend advanced technology with timeless elegance to create lasting appeal instead of gaudy glitz that ages quickly. Our head interior designer, a member of the family that owns Liberty Coach, pays special attention to even the smallest details to make sure your Liberty Coach interior exceeds your expectations.
94. All interior window frame arches are engineered and built to fit the interior profile of the shell to maximize interior space; instead of attaching a flat upholstered section of wood from the ceiling to the window sill causing a loss of over 6" of interior space.
95. Our lower interior walls are upholstered and padded with fabric over foam and typically quilted instead of flat non-foamed vinyl or wall paper. This provides additional noise and environmental insulation.
96. Custom radius door fronts are crafted for the refrigerator/freezer doors to match the profile of the galley cabinetry.
97. Appliances are either painted to match or have custom front applications to match interior design.
98. Sub-Zero refrigeration/freezer drawer systems are used on XL-II models.
99. Electric sliding dinette table completely designed with stability and weight in mind.

100. Slide-out layouts are engineered to be used and functional when slides are in. Components related to slide-out mechanism are accessible in case of future service needs.
101. Our under counter lighting is recessed into a custom cut channel to allow light to bleed thru the edge instead of securing them to a space between the counter top and the cabinets. Recessing these provides a cleaner, more finished appearance.
102. Galley sink and cook top covers are recessed and fit to invisible tolerances for a completely finished appearance with storage racks provided when not in place.
103. Built-in stainless steel coffee maker with insulated carafe plumbed directly from the reverse osmosis system for water fill so all you add is the ground coffee.
104. Oversized pantry with lighting system that illuminates every shelf no matter what position they are in.
105. Each coach includes a wireless printer for the mobile office in layouts which include a living room desk cabinet.
106. Concealed paper towel holder in kitchen, a Liberty Coach, Inc. first and standard equipment for over 30 years.
107. All cabinet floors, drawer bottoms, and shelves are lined with durable fabric material for noise abatement and quality finish.

### ***Customer Support***

108. Lifetime workmanship warranty to the first owner. Liberty Coach, Inc. provides each customer that buys a new coach a lifetime workmanship warranty that covers all components manufactured and installed by Liberty Coach, Inc. against manufacturing defects. This warranty has been in place for over 25 years; no other company in the industry believes in its product more than Liberty Coach, Inc.
109. 24/7 communication to the owners of Liberty Coach, Inc. to discuss coach operation or when questions or concerns arise.
110. Liberty Coach provides the most complete and detailed owner's manual available from any motorcoach manufacturer which covers the Prevost shell as well as every interior component.
111. Quality control is completed in-house instead of relying on the customer to use the coach first.
112. Liberty Coach, Inc. prides itself on its service support. When you make an appointment we are ready for you. When you come back to pick up your coach it is finished on the date promised; we don't start working on your coach when you arrive or push some celebrity in front of you. As far as we are concerned, all of our customers are of celebrity status.
113. All Prevost based service points are fully accessible to minimize service time on Prevost shell related equipment.
114. Owner appreciation package including items such as custom leather/twill Liberty Coach jackets, embroidered logo mats; etc... worth in excess of \$2,000.00 is given to every new and used Liberty Coach, Inc. customer.
115. Liberty Coach had the industry's first tractor trailer mobile service facility dating back over 15 years. This quickly became the benchmark by which all other companies' off-site customer support commitment was measured.

\*Items listed are standard on all new Liberty Coach models and may be included on some select pre-owned units. Please contact Liberty Coach, Inc. to verify specs on each specific unit.

\*\*This listing represents a compilation of items and systems that a Liberty Coach has as compared to the conversion industry in general and is not a comparison to one specific model as built by a particular converter.

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